

CLT Acoustic Performance



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1 Introduction

Cross LaminatedTimber (CLT) is a modified timber building product in widespread use internationally. While its use in Australia is currently not widespread, the potential of the product for using in dividing walls, floors and ceilings is increasingly evident, particularly for multi storey residential buildings. Such buildings have particular acoustic requirements, mandated in Australia by the National Construction Code, Building Code of Australia (BCA).

Extensive acoustic research programs have been conducted across Europe and in North America on CLT's acoustic properties. The particulars, designed to meet local building codes, building practises and local materials, mean that it is not always possible to compare the results to the NCC's acoustic requirements.

PKA Acoustic Consulting (PKA) was commissioned by FWPA and the NSW Timber Development Association (TDA), to conduct and coordinate a research program into the acoustic performance of CLT products in various system configurations with the aim of compliance with the NCC.

CLT is available from a number of manufactures and suppliers. The study co-ordinated the supply of CLT panels from various suppliers for the acoustic assessment and testing. Information on the specific suppliers and products is set out in the table below.

Table 1.1: List of CLT and acoustic system suppliers.

| Company | PKA Reference | Material Supply |
|--|---------------|---|
| Strongbuild Commercial Pty. Ltd. | Strongbuild | Binderholz CLT |
| Meyer Timber NSW Pty. Ltd. | Meyer Timber | Meyer Timber CLT |
| Stora Enso Australia Pty. Ltd. | Stora Enso | Stora Enso CLT |
| Xlam Australia Pty. Ltd. | Xlam | Xlam CLT |
| Dynamic Composite Technology Pty. Ltd. | DCTech | Proctor Q-Silence Floor Battens Proctor Q-Silence Floor Underlay DCT SolidEX Floor Screed DCT URSAcoustic |

PKA cautions that this research program is limited to the sound insulation performance of CLT in an acoustic laboratory. The achievement of an acoustic result in an acoustic laboratory that complies with a particular code does not mean that compliance is automatically achieved on site.

Constructing buildings exclusively using CLT as load-bearing elements will require additional acoustic detailing of potential sound flanking paths to ensure compliance with the NCC's verification criteria when measured in- situ. Further acoustic testing may also be required in order to fully examine these issues.

Particular information on sound flanking in CLT constructions is available from the National Research Council of Canada: "Report to Research Consortium for Wood and Wood-Hybrid Mid-rise Buildings, Acoustics – Sound Insulation in Mid-Rise Wood Buildings" (2014) (Schoenwald, S.)

2 Executive Summary

Cross Laminated Timber (CLT) is a prefabricated solid engineered wood product made of several layers of timber boards stacked crosswise (at 90 degrees) and glued under pressure together to form a solid rectangular panel.

The Australian wood products industry, in conjunction with the Forest and Wood Products Australia Limited (FWPA), envisage considerable potential for the CLT as a construction material in amongst other areas, residential developments.

Such buildings normally have particular acoustic requirements, normally mandated in Australia by the National Construction Code, Building Code of Australia (NCC) or by a relevant Local Government Authority.

Previous acoustic research programs of CLT have been conducted across Europe and in North America. The applicability of this data to the local market is however limited due to the design of the testing to address codes that are not relevant to Australia. Further, the test elements often include construction materials that are not available or not in widespread use in Australia.

PKA Acoustic Consulting (PKA) was commissioned to coordinate a research program into the acoustic performance of CLT in various system configurations with the aim of compliance with the NCC.

The acoustic testing was carried out at New Zealand's Auckland University Acoustic Laboratory.

CLT panels are available from a number of different suppliers. This study coordinated the supply of test panels from various manufactures. The same CLT panel configuration from multiple suppliers was tested in order to consider the variability of CLT products.

2.1 Sound Insulation Criteria

The use of the NCC is mandated for attached and multistorey residential buildings in Australia.

Section F5 "Sound Transmission and Insulation" includes acoustic requirements for internal dividing elements as follows:

- F5.4 Dividing Floors
- F5.5 Dividing Walls
- F5.6 Services Isolation

Any CLT system configuration must, as a minimum, primarily address these requirements within the NCC.

Some Local Government Authorities consider that parts of Section F5 do not offer adequate amenity to occupants and have adopted more stringent acoustic requirements. Where possible CLT acoustic building systems should be designed or developed in recognition of the local government requirements. This report includes the Association of Australian Acoustical Consultants (AAAC) Star Rating system that is widely used as a preferred impact sound insulation rating of floors.

2.2 Complying Systems

The test program successfully identified various CLT systems that would meet the acoustic requirements of the NCC and the AAAC.

2.2.1 Dividing Walls

The acoustic research program identified that CLT panel in conjunction with plasterboard wall systems can comply with the Part F5.5 of the NCC pertaining to dividing walls separating sole-occupancy units (SOUs). The various wall configurations and applications are summarised as follows:

| Criteria | Graphic | Brief Description | Thickness |
|--|---------|--|-----------|
| $R_w + C_{tr} \ge 50$ Separating SOUs No cavity services Discontinuous construction | | Separate stud one side Cavity insulation CLT panel with linings | |
| $R_w + C_{tr} \ge 50$ Cavity services Discontinuous construction | | Separate stud both sides Cavity insulation CLT panel with linings | 328-354mm |
| R _w + C _{tr} ≥ 50 Cavity services Discontinuous construction | | Furring channel one side Separate stud one side Cavity insulation CLT panel with linings | 296mm |
| R _w + C _{tr} ≥ 50 Separating SOUs No cavity services Discontinuous construction | | Double CLT panel with linings Cavity insulation | 232mm |
| $R_w \ge 50$ Common wall* $R_w \ge 45$ Aged Care $R_w + C_{tr} \ge 40$ Shaft wall No cavity services Not discontinuous | | Furring channel one side Cavity insulation CLT panel with linings | 180-193mm |

Figure 1.1: Complying dividing walls

| Criteria | Graphic | Brief Description | Thickness |
|--|---------|---|-----------|
| R _w ≥ 50 Common wall* R _w ≥ 45 Aged Care No cavity services Discontinuous construction | | Separate stud one side Cavity insulation CLT panel with linings | 219-225mm |
| R _w ≥ 50 Common wall* R _w ≥ 45 Aged Care No cavity services Discontinuous construction | | Double CLT without linings Cavity insulation | 200mm |
| $R_w + C_{tr} \ge 25$ Service Shaft wall Not discontinuous | | CLT panel with or without linings | 90-122mm |

Figure 1.1: Complying dividing walls (continued)

^{*} Common walls are walls separating SOUs from plant room, lift shaft, stairway, public corridor, lobbies or different building classifications.

2.2.2 Dividing Floors

The acoustic research program identified that CLT panel in conjunction with floor toppings and plasterboard ceilings systems can comply with the Part F5.4 of the NCC pertaining to dividing floors separating sole-occupancy units (SOUs). The various floor configurations and applications are summarised as follows:

| Criteria | Graphic | Brief Description | Thickness |
|--|---------|--|-----------|
| $R_w + C_{tr} \ge 50$ | | Bare CLT panel with lining Cavity insulation Suspended or furring ceiling | 249-367mm |
| $R_w + C_{tr} \ge 50$ $L_{nT,w} \le 55 \text{ (AAAC 3 Star)}$ | | Floor with acoustic underlay CLT panel with lining Cavity insulation Furring or suspended ceiling | 286-404mm |
| $R_w + C_{tr} \ge 50$ $L_{nT,w} \le 50 \text{ (AAAC 4 Star)}$ | | Floor with acoustic underlay CLT panel with lining Cavity insulation Suspended ceiling | 400-427mm |
| $R_w + C_{tr} \ge 50$ $L_{nT,w} \le 50$ (AAAC 4 Star) | | Resilient batten floor Cavity insulation CLT panel with lining Cavity insulation Suspended ceiling | 417-443mm |
| $R_w + C_{tr} \ge 50$ $L_{nT,w} \le 50 \text{ (AAAC 5 Star)}$ | | Floor with resilient battens Cavity insulation CLT panel with lining Cavity insulation Suspended ceiling | 453mm |

Figure 1.2: Complying dividing floors.

2.3 Limitations

The acoustic research program identified that CLT panel in conjunction with floor toppings and plasterboard ceilings systems can comply with the Part F5.4 of the NCC pertaining to dividing floors separating sole-occupancy units (SOUs). The various floor configurations and applications are summarised in Section 8 of this guide.

3 Cross-laminated Timber (CLT)

3.1 CLT Description

Cross-laminated timber (CLT) typically refers to a prefabricated solid engineered wood product made of several layers of timber boards stacked crosswise (at 90 degrees) and glued under pressure to form a solid rectangular panel.



Figure 3.1: Cross-laminated timber (CLT) Sources: Left - CLT Handbook: Cross-laminated Timber (U.S. Edition 2013) FP Innovations, Right - Massive Timber Construction Systems - Cross-laminated Timber (CLT) (2012) Forest and Wood Products Australia Limited

A summary of the physical properties of CLT panels tested in this acoustic research program is set out in the table below.

Table 3.1: Physical properties of CLT panels.

| Туре | Product | Thickness mm | Layers | Density kg/m3 | Mass kg/m2 | |
|-------|-------------------|-----------------|--------|------------------|---------------|------|
| Wall | Xlam | 90 | 3 ply | 472 | 42.5 | |
| | Binderholz Meyer | | | 456 | 63.9 | |
| | | 140 | | 458 | 64.1 | |
| Floor | Stora Enso | | 5 piy | 5 ply | 444 | 62.2 |
| | Xlam | | | 464 | 65.0 | |
| | Xlam | 200 | 5 ply | 464 | 92.8 | |

3.2 CLT Connections

CLT panels are typically connected together on site due to production and transport limitations. There are several possible panel-to-panel connection options however in the preliminary discussions with the CLT suppliers it was determined that the most typical is the "cover-board" method which was used almost exclusively throughout the acoustic research program.

Cover-board connections involve the CLT panel edges profiled to take a strip of timber fastened with screws. During the acoustic testing it was apparent that sound leakage was occurring between the CLT panel connections. It was deemed necessary to seal the gap between the panels with sound- rated sealant prior to the installation of the cover-board to ensure the acoustic integrity of the CLT system was maintained.

For comparison purposes acoustic testing was performed of a CLT floor that was connected using a "half-lapped" method. This involves milling half of the connecting edge on both panels to allow an overlap. The panel edges are then typically fixed together with long self-tapping screws.

The two methods adopted in this acoustic research program are shown below.

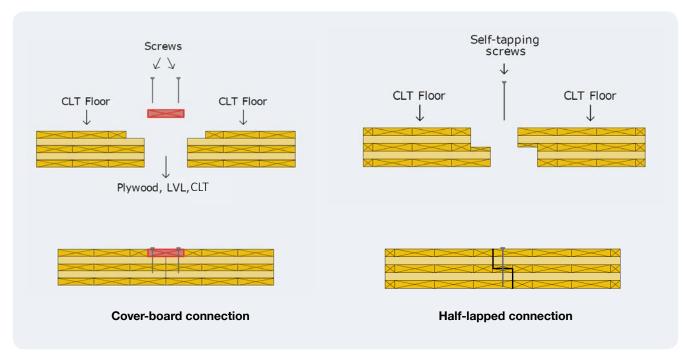


Figure 3.2: CLT connection types. Source: CLT Handbook: Cross-laminated Timber (U.S. Edition 2013) FP Innovations

3.3 CLT Build-up

NCC 2016 introduced a new deemed to satisfy solution for timber based building systems, called fire protected timber. One of the elements to fire protected timber is direct fixed fire rated plasterboard.

The acoustic research program adopted the direct fix fire-rated plasterboard approach as the default for CLT system configurations as follows:

| Building Element | Graphic | CLT Build-up |
|------------------|---------|---|
| Wall | | 16mm fire-rated plasterboard screw fixed 90mm Cross-Laminated Timber (CLT) 16mm fire-rated plasterboard screw fixed |
| Floor | | 140mm Cross-Laminated Timber (CLT) 16mm fire-rated plasterboard screw fixed |

Figure 3.3: Fire protected timber

There were a few wall systems where one or both fire-rated plasterboard linings were removed to provide additional data on which future acoustic assessments could be based if fire rating is desired at the stud lining position. This data is detailed in Appendix A.

This report cautions that any air gaps or cavities that might arise from the direct fix lining being applied to the CLT has the potential to deteriorate the acoustic performance of the system. This can happen with the dabbed glue fixing method. If glue is to be used it must be applied evenly which typically requires a notched applicator.

To ensure that no gaps were present between the direct fix lining and CLT, the fire-rated plasterboard was directly fixed with screws at a maximum of 300mm centres throughout the entire acoustic testing program.

4 Assessment Methodology

PKA and TDA collaborated during the preliminary stages of the acoustic research program. The aim was to develop a comprehensive acoustic laboratory testing schedule of CLT wall and floor/ceiling systems that would allow the following:

- Compliance with the sound insulation criteria required by the relevant Australian codes
- · Installation using building materials and practices typically employed in Australia
- · A comparison of the test results for multiple CLT products to determine variability between manufacturers
- Compilation of comprehensive data for future acoustic assessments. This was achieved using a staged testing approach.

New Zealand's Auckland University Acoustic Laboratory (Auckland Laboratory) was selected as the location for the acoustic testing as it fulfilled the following principle requirements:

- Laboratory conforms to ISO 10140-5 (2010) Acoustics Laboratory measurement of sound insulation of building elements – Part 5: Requirements for test facilities and equipment
- · Laboratory equipment calibrated by an accredited association
- · Ability for wall (airborne) and floor/ceiling (airborne and impact) acoustic testing
- Accessibility for chief CLT supplier Xlam, whose factory is based in New Zealand
- Affordable laboratory hire and reporting costs due to comprehensive testing regime

The acoustic testing was conducted over the period 26th April to 10th June 2016. The results were collated from over 107 separate airborne/impact tests involving 25 walls and 41 floor/ceiling configurations.

One of the aims was to determine the variability of multiple CLT products. It was deemed impractical, in both cost and time, to construct replica system configuration 4 times over only to change the CLT panel type. Instead, the test schedule was conducted entirely from one CLT supplier. The remaining CLT products were then tested in a round robin fashion as a floor panel.

PKA has assessed the variance between CLT products, in terms of both airborne and impact sound insulation performance, and provided the CLT suppliers with individualised assessments relating to each system configuration tested.

This report does not contain the individualised data sets due to protection of individual supplier's intellectual property. Instead this report provides generic test results derived from the range of CLT acoustic performance relating to each system configuration tested.

PKA notes that although the system configurations were designed with assistance from TDA to be practically buildable, the aim of this CLT research program relates to acoustic considerations only. Qualified personnel should be consulted with regard to specific requirements for other non-acoustic considerations.

5 Explanation of Acoustic Terms

The following definitions have been simplified to convey a practical meaning of the technical acoustic terms used throughout this assessment.

Sound Level

A perceptible sound level is a result of a pressure variation in the air generally between the source and the ear. Sound levels are expressed as decibels (dB).

Sound pressure level (SPL) is effectively the loudness of a sound from a particular sound source measured at a particular distance.

Decibel (dB)

A unit of measurement that represents sound levels. The human ear can perceive a large range of sound levels, however it responds to the change in sound levels in a non-linear fashion, therefore for convenience the decibel is a logarithmic unit of measurement.

The table below sets out the subjective effect of changes in sound level:

Table 5.1: Subjective effect of changes in sound level.

| Change in Sound Level | Change in Acoustic Energy | Change in Loudness |
|-----------------------|---------------------------|--------------------------|
| 3 dB | 2 times | Just Perceptible |
| 5 dB | 3 times | Clearly Perceptible |
| 10 dB | 10 times | Double/Half the Loudness |
| 20 dB | 100 times | Much Louder/Quieter |

For example a 1-2dB change is unlikely to be perceptible, however a change of 5-10dB will be a significant increase or decrease in loudness.

Airborne Sound Insulation (R_w , D_{nTw} , STC)

Airborne sound is a sound source that originates in the air such as a person talking or a loudspeaker, as opposed to impact sound which strikes a surface such as footsteps.

Airborne sound insulation is the difference in sound pressure level between the sound entering and sound leaving a building element. The higher the value the better the sound insulation.

The $\mathbf{R}_{\mathbf{w}}$ rating, defined as a "Weighted Sound Reduction Index", is an acoustic laboratory measurement that determines the effectiveness of a building element's airborne sound insulation over a range of frequencies (100Hz to 3150Hz) in a single number quantity. The Rw value, expressed in dB, is corrected for room volume and reverberation time but does not take into account sound flanking paths associated with in-situ installations.

The $\mathbf{D}_{\mathbf{n}\mathsf{T},\mathbf{w}}$ rating, defined as "Weighted Standardised Level Difference", is similar to $\mathbf{R}_{\mathbf{w}}$ but is measuring the building element's airborne sound insulation in-situ rather than an acoustic laboratory. The $\mathbf{D}_{\mathbf{n}\mathsf{T},\mathbf{w}}$ is more indicative in determining the actual airborne sound insulation between spaces as it accounts for sound flanking paths and construction quality.

The **STC** rating, defined as "Sound Transmission Class" adopted in North America and New Zealand, is an acoustic laboratory measurement similar to Rw, however the range of assessing frequencies is shifted upwards to 125Hz to 4000Hz. For typical building elements the STC and $R_{\rm w}$ ratings are largely similar except where there is a significant decrease in performance at 100Hz which results in the $R_{\rm w}$ rating decreasing from the STC.

Spectrum Adaption Term (C_{tr})

The C_{tr} term is an airborne low frequency adjustment factor that helps quantify the low frequency performance of the building element from sources such as traffic, music, televisions etc. C_{tr} is a negative value that is added to an R_{w} or a $D_{nT,w}$ rating.

Impact Sound Insulation ($L_{n,w}$, $L_{nT,w}$, IIC)

Impact sound is a sound source that typically originates by striking a floor surface such as footsteps or moving furniture. Impact sounds can be transmitted through walls via lifts, plantrooms, washing machines, service pipes etc. however there is no functioning criteria for assessing these structure-borne sounds except for adopting discontinuous constructions.

Impact sound insulation is the resultant sound pressure level measured in the receive space when an ISO standard tapping machine is placed in the source space on the separating floor/ceiling. The lower the value the better the sound insulation.

The $\mathbf{L}_{\mathbf{n,w}}$ rating, defined as "Weighted Normalised Impact Sound Pressure Level", is an acoustic laboratory measurement to determine the effectiveness of a building element's impact sound insulation over a range of frequencies (100Hz to 3150Hz) in a single number quantity. The $\mathbf{L}_{\mathbf{n,w}}$ value, expressed in dB, is corrected for room volume and reverberation time but does not take into account sound flanking paths associated with in-situ installations.

The $L_{n_{T,w}}$ rating, defined as "Weighted Normalised Impact Field Sound Pressure Level", is similar to $L_{n,w}$ however measures the building element's impact sound insulation in-situ rather than an acoustic laboratory. The $L_{n_{T,w}}$ is more indicative in determining the actual impact sound insulation between spaces as it accounts for sound flanking paths and construction quality.

The **IIC** rating, defined as "Impact Insulation Class" adopted in North America and New Zealand, is an acoustic laboratory measurement that is derived from the sound pressure levels measured as described above. The IIC rating is not related to the $L_{n,w}$ rating as a higher IIC equates to a better sound insulation, however an approximate conversion is typically applied whereby the $L_{n,w}$ = 110 - IIC.

Spectrum Adaption Term (C.)

The \mathbf{C}_i term is an impact adjustment factor which is typically a negative value effectively improving the impact rating of the floor/ceiling system. The C_i term was included in the BCA 2004 following its adoption in the UK building code, but was soon discarded in the UK when it was found that known deficient constructions were achieving compliance. The C_i term was finally removed in the BCA 2016 due to pressure from the Association of Australian Acoustical Consultants (AAAC). The detailed test data state the C_i term for information purposes only.

6 Sound Insulation Criteria

6.1 NCC Criteria For Assessment in an Acoustic Laboratory

The NCC 2016, in Volume 1 Section F5 "Sound Transmission and Insulation" states that walls and floors separating places of occupancy "must provide insulation against the transmission of airborne and impact generated sound sufficient to prevent illness or loss of amenity to the occupants".

The following summarises the acoustic laboratory design requirements, brevity necessitates detail in the NCC taking precedence over the tables below.

Table 6.1: NCC sound insulation acoustic laboratory criteria for walls.

| Wall Description | BCA Reference | Sound Insulation Red | quirements |
|--|-----------------------------|-----------------------|-------------------------------|
| | | Airborne | Impact |
| Separating sole-occupancy units (SOUs) habitable areas | F5.5(a)(i) | $R_w + C_{tr} \ge 50$ | |
| Separating SOUs wet to habitable areas | F5.5(a)(i) F5.5(a)(iii) | $R_w + C_{tr} \ge 50$ | Discontinuous Construction |
| Separating SOUs with corridor, stairway, lobby or different classification | F5.5(a)(ii) | R _w ≥ 50 | |
| Separating SOUs with plantroom or lift shaft | F5.5(a)(ii) F5.5(a)(iii) | R _w ≥ 50 | Discontinuous Construction |
| Separating Class 9c aged care SOU generally | F5.5(c) | R _w ≥ 45 | |
| Separating Class 9c aged care SOU with kitchen or laundry | F5.5(c) | R _w ≥ 45 | Discontinuous Construction |
| Separating SOU habitable area with services from another SOU | F5.6(a)(i) | $R_w + C_{tr} \ge 40$ | |
| Separating SOU wet area with services from another SOU | F5.6(a)(ii) | $R_w + C_{tr} \ge 25$ | |

The NCC denotes "Discontinuous Construction" as follows:

| WallType | Reference | Discontinuous Construction Requirement |
|--------------------|-------------|--|
| Masonry | F5.3(c)(i) | Wall having a minimum 20mm cavity between the 2 separate leaves, with resilient wall ties if necessary |
| Other than masonry | F5.3(c)(ii) | Wall having a minimum 20mm cavity with no mechanical linkage except at the periphery |

Table 6.2: NCC sound insulation acoustic laboratory criteria for floors.

| loor Description BCA Refere | | Sound Insulation Red | quirements |
|---|-------------|-----------------------|-----------------------|
| | | Airborne | Impact |
| Separating sole-occupancy units (SOUs) | F5.4(a)(i) | $R_w + C_{tr} \ge 50$ | L _{n,w} ≤ 62 |
| Separating SOUs with plantroom, lift shaft, corridor, stairway, lobby or different classification | F5.4(a)(ii) | $R_w + C_{tr} \ge 50$ | $L_{n,w} \le 62$ |
| Separating Class 9c aged care SOU generally | F5.4(b) | R _w ≥ 45 | |
| Separating SOU habitable area with services from another SOU | F5.6(a)(i) | $R_w + C_{tr} \ge 40$ | |
| Separating SOU wet area with services from another SOU | F5.6(a)(ii) | $R_w + C_{tr} \ge 25$ | |

6.2 NCC Criteria for Assessment In-Situ Verification

The aim of the NCC acoustic laboratory design requirements is to allow compliance with the verification criteria FV5.1 and FV5.2 when measured in-situ. In most cases the verification criteria allows for a 5dB reduction in sound insulation performance between an acoustic laboratory test and a field test on site. This is due to sound flanking paths and variation of quality workmanship in construction.

Table 6.3: NCC sound insulation in-situ verification criteria: walls.

| Wall Description | NCC Reference | Sound Insulation Requirements | |
|---|---------------|-------------------------------|--------|
| | | Airborne | Impact |
| Separating sole-occupancy units (SOUs) | FV5.2(a) | $D_{nT,w} + C_{tr} \ge 45$ | |
| Separating SOUs with plantroom, lift shaft, corridor, stairway, lobby or different classification | FV5.2(c) | D _{nT,w} ≥ 45 | |

Table 6.4: NCC sound insulation in-situ verification criteria: floors.

| Floor Description | NCC Reference | Sound Insulation Requirements | |
|--|----------------------|-------------------------------|-------------------|
| | | Airborne | Impact |
| Separating sole-occupancy units (SOUs) | FV5.1(a) FV5.1(b) | $D_{nT,w} + C_{tr} \ge 45$ | $L_{nT,w} \le 62$ |

6.3 NCC Criteria Discussion

The goal of the NCC is to "enable the achievement of nationally consistent, minimum necessary standards". PKA considers the various airborne sound insulation criteria in the NCC to be of a high standard, which accordingly achieves a 4 Star Rating by the Association of Australian Acoustical Consultants (AAAC) in their document "Guideline of Apartment and Townhouse Acoustic Rating 2010".

However, along with the vast majority of Australian acoustic consultants, PKA considers the <u>floor impact</u> sound insulation verification criterion of $L_{\text{NTW}} \le 62$ to be of a poor standard resulting in a AAAC 2 Star Rating.

In PKA's experience, a typically non-carpeted floor/ceiling installation that simply complies with the NCC impact sound insulation criterion often leads to noise complaints from adjoining occupants. Impact generated sounds, such as footsteps and moving furniture, result in disturbances that cause significant anguish to occupants often leading to costly legal battles in consumer tribunals.

Therefore it is PKA's opinion that the NCC is in direct conflict with its own performance requirements to "provide insulation against the transmission of airborne and impact generated sound sufficient to prevent illness or loss of amenity to the occupants".

The following table demonstrates the AAAC Star Rating improvement over the NCC floor impact criterion and provides comments as to PKA's typical recommendation for floor/ceiling constructions involving hard surfaces:

Table 6.5: AAAC Star Rating improvement over the NCC floor impact criterion.

| AAAC Star Rating | AAAC Criteria | Improvement over NCC Criterion of L _{nT,w} ≤ 62 | PKA Advice For Hard Surface Floor/Ceiling Constructions |
|------------------|------------------------|--|--|
| 3 | L _{nT,w} ≤ 55 | 7dB | Recommended as minimum for standard residential apartments |
| 4 | $L_{nT,w} \le 50$ | 12dB | Recommended as minimum for luxury residential apartments |
| 5 | $L_{nT,w} \le 45$ | 17dB | Recommended for luxury residential apartments |
| 6 | $L_{nT,w} \le 40$ | 22dB | Recommended where hard floor is to have comparable high performance to a carpeted floor. This is generally not feasible |

We note certain Councils require superior impact sound insulation beyond the NCC criteria. In PKA's experience this can range from 3 Star to 5 Star Ratings. When designing floor/ceiling systems, acoustic advice should be sought to determine the appropriate criteria taking into account location and intended quality of the development.

7 Acoustic Laboratory Testing Program

The acoustic research program was conducted at New Zealand's Auckland University Acoustic Laboratory (Auckland Laboratory). As listed in Section 4 Assessment Methodology the Auckland Laboratory was selected as it fulfilled the following principle requirements:

- Laboratory conforms to ISO 10140-5 (2010) Acoustics Laboratory measurement of sound insulation of building elements – Part 5: Requirements for test facilities and equipment
- Laboratory equipment calibrated by an accredited association (Electroacoustic Calibration Services (ECS), an International Accreditation New Zealand (IANZ) registered laboratory)
- · Ability for wall (airborne) and floor/ceiling (airborne and impact) acoustic testing
- · Accessibility for chief CLT supplier Xlam, whose factory is based in New Zealand
- · Affordable laboratory hire and reporting costs due to comprehensive testing regime

The acoustic testing was conducted over the period 26th April to 10th June 2016. The results were collated from over 107 separate airborne/impact tests involving 25 walls and 41 floor/ceiling configurations.

A representative of TDA attended the Auckland Laboratory for the duration of the acoustic testing program to ensure that the CLT system configurations were being installed correctly by the resident tradespeople and to document the building material properties.

A representative of PKA, Joel Parry-Jones, attended the Auckland Laboratory during the first few days of acoustic testing to inspect the CLT panel constructions and provide advice regarding installation of specific acoustic products.

The testing was conducted by Gian Schmid of Auckland University who has over 15 years of experience in acoustic laboratory testing.

The following standards are adopted by the Auckland Laboratory:

Table 7.1: Auckland acoustic laboratory standards.

| Туре | Standard | Description | |
|------------------|------------------|--|--|
| Airborne testing | ISO 10140-2:2010 | Laboratory measurement of sound insulation of building elements Part 2: Measurement of airborne sound insulation | |
| Impact testing | ISO 10140-3:2010 | Laboratory measurement of sound insulation of building elements Part 3: Measurement of impact sound insulation | |
| Airborne testing | ISO 717-1:2013 | Acoustics – Rating of sound insulation in building and of building elemer Part 1: Airborne sound insulation | |
| | ASTM E413 | Classification for Rating Sound Insulation | |
| Impact testing | ISO 717-2:2013 | Acoustics – Rating of sound insulation in building and of building elements Part 2: Impact sound insulation | |
| | ASTM E989 | Standard Classification for Determination of Impact Insulation Class (IIC) | |

The Auckland Laboratory has three large interconnected reverberation chambers. The chambers are shaped as asymmetrical hexagonal prisms that employ fixed and rotating diffusers to evenly distribute the sound field.



Figure 7.1: Reverberation Chamber A with bare CLT wall and floor installed.



Figure 7.2: Reverberation Chamber B with CLT floor and direct fixed plasterboard installed.

The reverberation chambers details and arrangements are as follows:

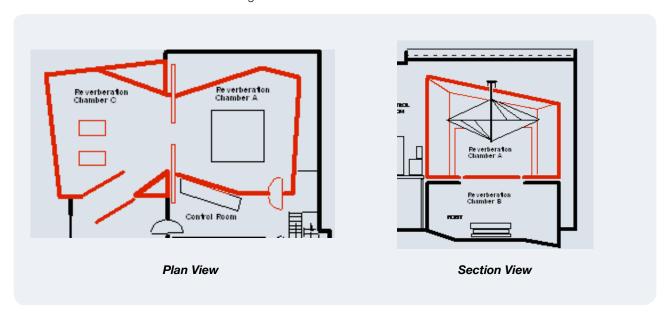


Figure 7.3: Auckland Laboratory Reverberation Chamber details.

| Element | Test Type | Source | Receive |
|---------------|---------------------|-----------|-----------|
| Floor/Ceiling | Airborne and Impact | Chamber A | Chamber B |
| Wall | Airborne | Chamber C | Chamber A |

| Description | Location | Volume |
|-------------|----------|-----------|
| Chamber A | Ground | 202m³ ± 3 |
| Chamber B | Basement | 153m³ ± 2 |
| Chamber C | Ground | 209m³ ± 4 |

8 Summary of Acoustic Assessment

As detailed in Section 4 Assessment Methodology, PKA have assessed the range of acoustic performance expected in each CLT system configuration based on the Auckland University test data which incorporated a round robin of four different CLT products.

The following tables present the CLT system configurations organised into each BCA sound insulation criteria listed in Section 6.

8.1 Complying CLT Wall Systems

The complete descriptions of the building materials and system configurations tested are provided in Appendix A Detailed Test Data. For this summary the system configurations have been abbreviated as follows:

Table 8.1: Abbreviations and their meaning.

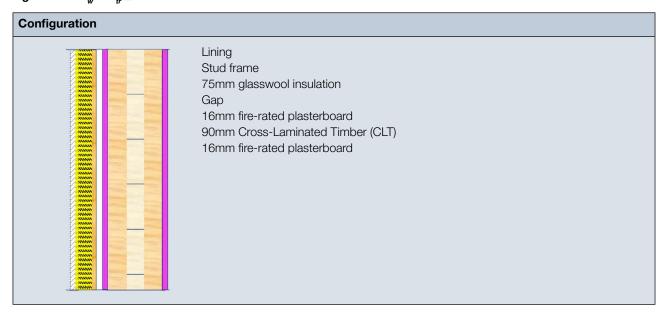
| Abbreviation | Detailed Description |
|-----------------------------------|---|
| 90mm Cross-Laminated Timber (CLT) | 90mm Cross-Laminated Timber (CLT) wall 3 ply (40.0 – 42.5kg/m²) |
| 13mm standard plasterboard | 13mm GIB standard plasterboard (min. 8.6kg/m²) |
| 13mm sound-rated plasterboard | 13mm GIB Noiseline sound-rated plasterboard (min. 12.5kg/m²) |
| 16mm fire-rated plasterboard | 16mm GIB Fyreline fire-rated plasterboard (min. 13.7kg/m2) * |
| 9mm fibre cement sheet | 9mm fibre cement sheet (min. 13.5kg/m²) |
| 50mm glasswool insulation | 50mm DCT URSAcoustic glasswool insulation R1.4 (min. 18kg/m³) or 50mm Bradford Acoustigard glasswool insulation R1.3 (min. 14kg/m³) |
| 50mm glasswool insulation | 50mm Bradford Acoustigard glasswool insulation R1.3 (min. 14kg/m³) |
| 75mm glasswool insulation | 75mm DCT URSAcoustic glasswool insulation R1.8 (min. 17kg/m³) or 75mm Bradford Acoustigard glasswool insulation R1.8 (min. 14kg/m³) |
| 70mm timber stud | 70mm x 45mm timber stud (cc 600mm) |
| 64mm steel stud | 64mm Rondo steel stud 0.50BMT (cc 600mm) |
| 28mm furring channel | 28mm Rondo 129 furring channel (cc 600mm) |
| Adjustable clip | 30mm Rondo BETAGRIP1 BG01 adjustable clip (cc 1200mm) |
| Resilient mount | Rondo STWC resilient mount (cc 1200mm) |

^{*} The 16mm fire-rated plasterboard available for the acoustic laboratory testing in New Zealand is manufactured by GIB and is approximately 1kg/m² heavier at 13.7kg/m² than the leading Australian fire-rated plasterboard products averaging at 12.5kg/m². For the research program fire-rated plasterboard was exclusively used direct fix to the CLT panel and resulted in a maximum of 3dB improvement compared to the bare CLT panel. It is PKA's opinion that substituting Australian fire- rated plasterboard at nominal 12.5kg/m² as a direct fix lining would not deteriorate the acoustic performance of the wall beyond expected tolerances.

We note that any other deviations from the specific material properties tested may affect the acoustic performance of the CLT system. Advice must be sought from a qualified acoustic consultant as well as specific requirements for other non-acoustic considerations.

8.2 PKA Assessment of Acoustic Laboratory Test Results - Wall Configurations

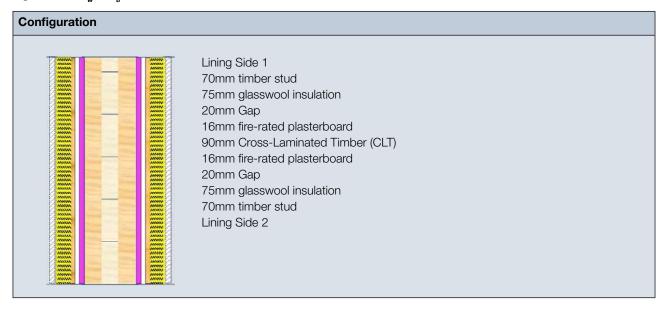
Figure 8.1: $R_w + C_{tr} \ge 50$ Discontinuous Construction



| System | Test | Lining | Stud Frame | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|---------------------------------|------------------------------|----------------|----------------|----------------------------------|---------|
| W02-05 | T1617-89 | 2x13mm standard plasterboard | 70mm timber stud 20mm gap | 238 | 58 - 59 | 52 | 58 - 59 |
| W03-04 | T1617-44 | 2x13mm standard plasterboard | 64mm steel stud 20mm gap | 232 | 59 - 60 | 52 | 60 - 61 |
| W03-05 | T1617-46 | 1x13mm sound-rated plasterboard | 64mm steel stud 20mm gap | 219 | 58 - 59 | 50 | 59 - 60 |
| W03-06 | T1617-47 | 2x13mm sound-rated plasterboard | 64mm steel stud 20mm gap | 232 | 60 | 53 - 54 | 60 - 61 |

Note:

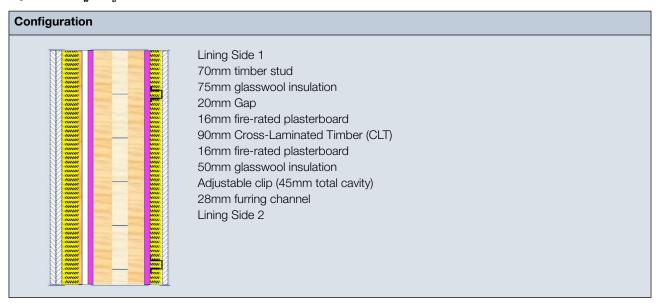
Figure 8.2: $R_w + C_{tr} \ge 50$ Discontinuous Construction



| System | Test | Lining Side 1 | Lining Side 2 | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|------------------------------|----------------|----------------|----------------------------------|---------|
| W07-03 | T1617-91 | 1x13mm standard plasterboard | 1x13mm standard plasterboard | 328 | 64 - 65 | 52 - 53 | 66 |
| W07-04 | T1617-90 | 2x13mm standard plasterboard | 1x13mm standard plasterboard | 341 | 68 - 69 | 58 - 59 | 69 - 70 |
| W07-05 | T1617-19 | 2x13mm standard plasterboard | 2x13mm standard plasterboard | 354 | 69 - 70 | 63 | 70 - 71 |

Services are permitted in both cavities when separating habitable areas Services are permitted in both cavities when separating wet areas

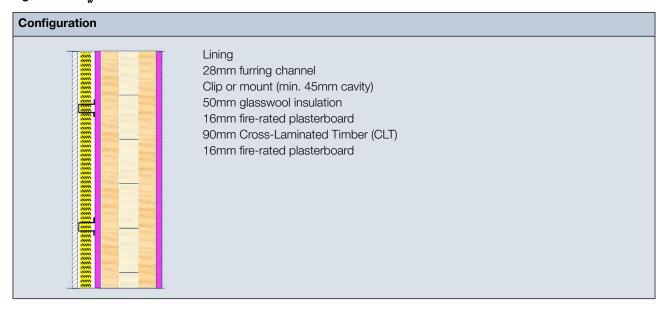
Figure 8.3: $R_w + C_{tr} \ge 50$ Discontinuous Construction



| System | Test | Lining Side 1 | Lining Side 2 | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|------------------------------|-------------------|----------------|----------------------------------|-----|
| W08-02 | T1617-93 | 2x13mm standard plasterboard | 1x13mm standard plasterboard | 296 | 65 - 66 | 52 - 53 | 67 |

Note:

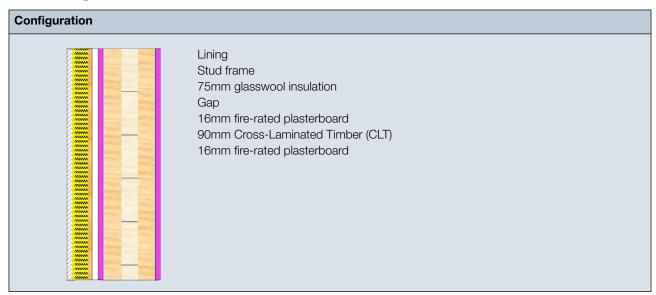
Figure 8.4: R_{w} ≥ 50



| System | Test | Lining | Connection | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|-----------------|----------------|----------------|----------------------------------|---------|
| W05-02 | T1617-94 | 1x13mm standard plasterboard | Adjustable clip | 180 | 52 | 42 | 53 - 54 |
| W06-01 | T1617-37 | 1x13mm standard plasterboard | Resilient mount | 180 | 51 - 52 | 42 - 43 | 53 |
| W06-02 | T1617-38 | 2x13mm standard plasterboard | Resilient mount | 193 | 56 | 47 | 57 - 58 |

Services are **not** permitted in the cavity when separating habitable area Services are permitted in the cavity when separating wet area

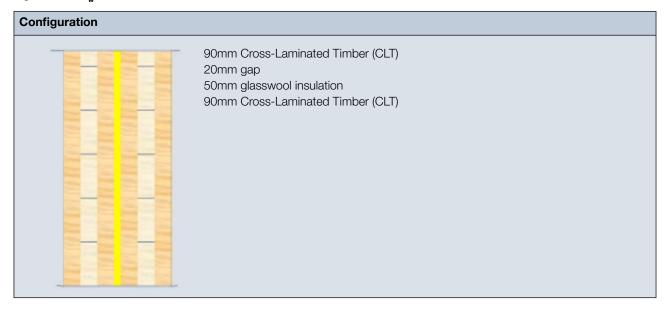
Figure 8.5: R_w ≥ 50 Discontinuous Construction



| System | Test | Lining | Stud Frame | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|------------------------------|----------------|----------------|----------------------------------|---------|
| W02-02 | T1617-88 | 1x13mm standard plasterboard | 70mm timber stud 20mm gap | 225 | 56 | 48 | 56 - 57 |
| W04-02 | T1617-43 | 1x13mm standard plasterboard | 64mm steel stud 20mm gap | 219 | 58 | 48 - 49 | 58 - 59 |

Note:

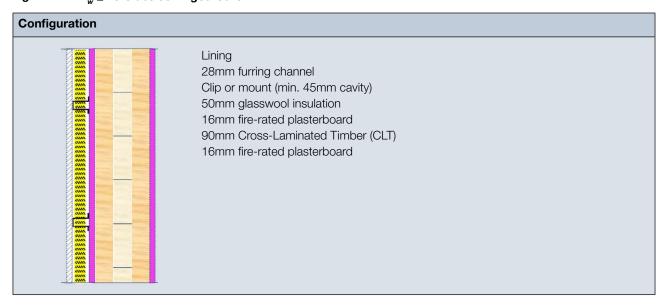
Figure 8.6: R_w ≥ 50 Discontinuous Construction



| System | Test | Lining Side 1 | Lining Side 2 | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|---------------|---------------|----------------|----------------|----------------------------------|---------|
| W09-01 | T1617-97 | Nil | Nil | 200 | 54 - 55 | 47 | 55 - 56 |

Services are **not** permitted in the cavity when separating habitable area Services are permitted in the cavity when separating wet area

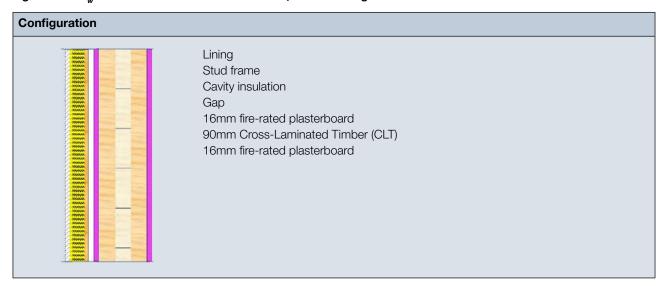
Figure 8.7: R_w ≥ 45 Class 9c - Aged Care



| System | Test | Lining | Connection | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|-----------------|----------------|----------------|----------------------------------|---------|
| W05-02 | T1617-94 | 1x13mm standard plasterboard | Adjustable clip | 180 | 52 | 42 | 53 - 54 |
| W06-01 | T1617-37 | 1x13mm standard plasterboard | Resilient mount | 180 | 51 - 52 | 42 - 43 | 53 |

Note:

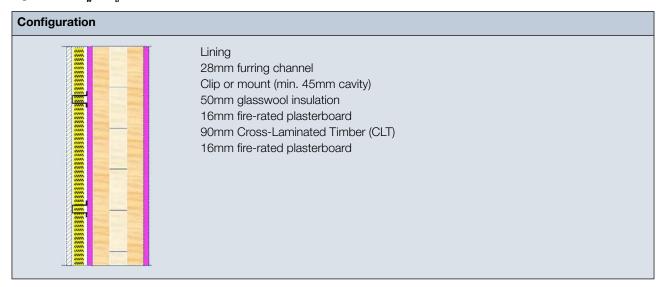
Figure 8.8: $R_w \ge 45$ Discontinuous Construction, Class 9c - Aged Care



| System | Test | Lining | Stud Frame | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|---|----------------|----------------|----------------------------------|---------|
| W02-01 | T1617-07 | 1x13mm standard plasterboard | 70mm timber stud 20mm gap No cavity insulation | 225 | 47 - 48 | 41 | 48 - 49 |
| W02-02 | T1617-88 | 1x13mm standard plasterboard | 70mm timber stud 20mm gap 75mm glasswool insulation | 225 | 56 | 48 | 56 - 57 |
| W04-02 | T1617-43 | 1x13mm standard plasterboard | 64mm steel stud 20mm gap 75mm glasswool insulation | 219 | 58 | 48 - 49 | 58 - 59 |

Services are **not** permitted in the cavity when separating habitable area Services are permitted in the cavity when separating wet area

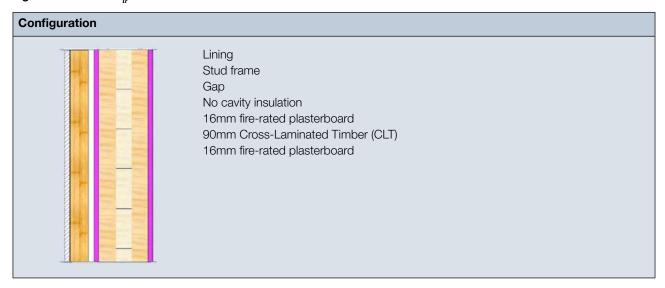
Figure 8.9: $R_w + C_{tr} \ge 40$



| System | Test | Lining | Connection | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|-----------------|----------------|----------------|----------------------------------|---------|
| W05-02 | T1617-94 | 1x13mm standard plasterboard | Adjustable clip | 180 | 52 | 42 | 53 - 54 |
| W06-01 | T1617-37 | 1x13mm standard plasterboard | Resilient mount | 180 | 51 - 52 | 42 - 43 | 53 |

Note:

Figure 8.10: $R^w + C_{tr} \ge 40$



| System | Test | Lining | Stud Frame | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|--|----------------|----------------|----------------------------------|---------|
| W02-01 | T1617-07 | 1x13mm standard plasterboard | 70mm timber stud 20mm gap No cavity insulation | 225 | 47 - 48 | 41 | 48 - 49 |

Services are **not** permitted in the cavity when separating habitable area Services are permitted in the cavity when separating wet area

Figure 8.11: $R_w + C_{tr} \ge 25$



| System | Test | Lining Side 1 | Lining Side 2 | Thickness (mm) | R _w | R _w + C _{tr} | STC |
|--------|----------|------------------------------|------------------------------|----------------|----------------|----------------------------------|---------|
| W01-01 | T1617-86 | Nil | Nil | 90 | 33 - 34 | 30 - 31 | 33 - 35 |
| W01-02 | T1617-95 | 16mm fire-rated plasterboard | Nil | 106 | 36 - 38 | 33 - 34 | 37 - 38 |
| W01-03 | T1617-87 | 16mm fire-rated plasterboard | 16mm fire-rated plasterboard | 122 | 36 - 38 | 34 - 35 | 36 - 38 |

Note:

8.3 Complying CLT Floor/Ceiling Systems

The complete descriptions of the building materials and system configurations tested are provided in Appendix A Detailed Test Data. For this summary assessment the system configurations have been abbreviated as follows:

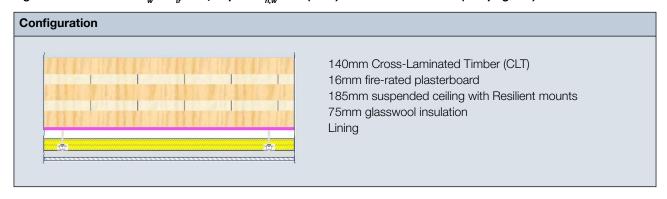
Table 8.2: Abbreviations and their meaning.

| PKA Abbreviation | Detailed Description |
|--|--|
| 140mm Cross-Laminated Timber (CLT) | 140mm Cross-Laminated Timber (CLT) wall 5 ply (62.2 - 65kg/m²) |
| 13mm standard plasterboard | 13mm GIB standard plasterboard (min. 8.6kg/m²) |
| 16mm fire-rated plasterboard | 16mm GIB Fyreline fire-rated plasterboard (min. 13.7kg/m²)* |
| 9mm fibre cement sheet | 9mm fibre cement sheet (min. 13.5kg/m²) |
| 20mm strand board floor | 20mm Strandboard floor (min. 14.2kg/m²) |
| 40mm screed | 40mm sand-cement screed (min. 80kg/m²) |
| 25mm DCT SolidEX Screed | 25mm DCT SolidEX screed (min. 59kg/m²) |
| 20mm DCT URSA TerraSol T70P mineral wool | 20mm DCT URSA TerraSol T70P Terra Sol T70P mineral wool insulation (7kg/m³) |
| 50mm glasswool insulation | 50mm DCT URSAcoustic glasswool insulation R1.4 (min. 18kg/m³) or 50mm Bradford Acoustigard glasswool insulation R1.3 (min. 14kg/m³) |
| 75mm glasswool insulation | 75mm DCT URSAcoustic glasswool insulation R1.8 (min. 17kg/m³) or 75mm Bradford Acoustigard glasswool insulation R1.8 (min. 14kg/m³) |
| 185mm suspended ceiling with Resilient mounts | 185mm Rondo suspension ceiling with Rondo STSU resilient mounts (cc 1000mm x 600mm) See test data in Appendix A for detailed description |
| 67mm furring channel ceiling with Resilient mounts | 67mm Rondo furring channel ceiling with Rondo STSL resilient mounts (cc 1000mm x 600mm) See test data in Appendix A for detailed description |
| Adjustable clip | 50mm Rondo Betagrip2 BG02 adjustable clip (cc 1000mm) |
| 10mm rubber underlay | 10mm Embleton Impactamat rubber acoustic underlay |

^{*} As discussed in Section 8.1, it is this report's opinion that the 16mm fire-rated plasterboard with a mass of 13.7kg/m² can be substituted for Australian fire-rated plasterboard at nominal 12.5kg/m².

We note that any other deviations from the specific material properties tested may affect the acoustic performance of the CLT system. Advice must be sought from a qualified acoustic consultant as well as specific requirements for other non-acoustic considerations.

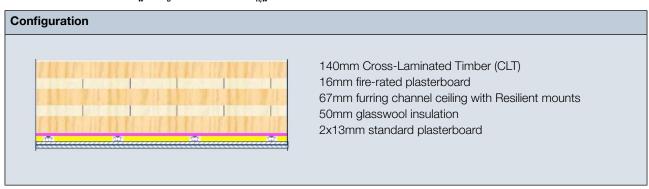
Figure 8.12: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 62$ (BCA) - Not recommended (see page 15)



| System | Test | Floor Covering | Lining | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|-------------------|------------------------------|----------------|----------------|----------------------------------|---------|------------------|---------|
| F04-02 | T1617-08 | Bare CLT | 1x13mm standard plasterboard | 354 | 57 - 59 | 51 - 53 | 58 - 59 | 59 - 61 | 49 - 51 |
| F06-01 | T1617-09 | Bare CLT | 2x13mm standard plasterboard | 367 | 59 - 61 | 53 - 55 | 59 - 61 | 57 - 58 | 52 - 53 |

If CLT floor panels traverse between SOUs without a resilient floor, it is most likely that compliance will not be achieved with BCA sound insulation criteria horizontally due to sound flanking.

Figure 8.13: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 62$ (BCA) - Not recommended (see page 15)



| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | $\mathbf{L}_{n,w}$ | IIC |
|--------|----------|----------------|----------------|----------------|----------------------------------|---------|--------------------|---------|
| F12-01 | T1617-68 | Bare CLT | 249 | 57 - 58 | 50 - 52 | 57 - 59 | 61 - 62 | 48 - 49 |

Note:

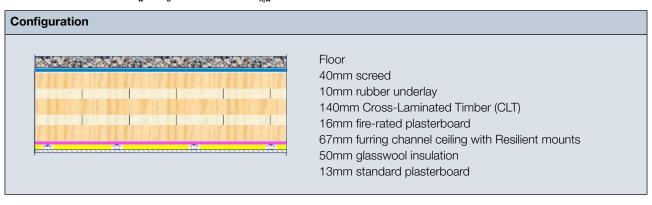
If CLT floor panels traverse between SOUs without a resilient floor, it is most likely that compliance will not be achieved with BCA sound insulation criteria horizontally due to sound flanking.

Figure 8.14: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 55$ (AAAC 3 Star)

40mm screed 10mm rubber underlay 140mm Cross-Laminated Timber (CLT) 16mm fire-rated plasterboard 185mm suspended ceiling with Resilient mounts 75mm glasswool insulation 13mm standard plasterboard

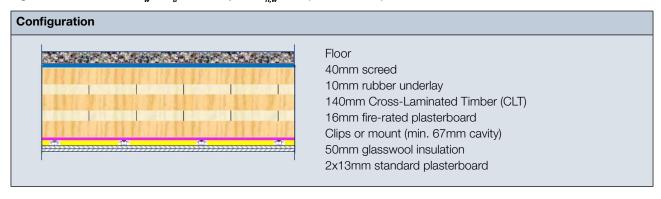
| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|----------------|----------------|----------------|----------------------------------|---------|------------------|---------|
| F05-01 | T1617-42 | Bare screed | 404 | 61 - 62 | 54 - 56 | 61 - 62 | 50 - 51 | 59 - 60 |

Figure 8.15: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 55$ (AAAC 3 Star)



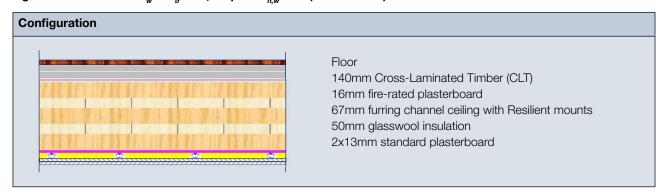
| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|--|----------------|----------------|----------------------------------|---------|------------------|---------|
| F11-01 | T1617-52 | Bare screed | 286 | 60 - 61 | 52 - 54 | 60 - 62 | 53 - 55 | 55 - 57 |
| F11-03 | T1617-53 | 7mm laminate timber floor 3mm foam underlay on Screed | 296 | 60 - 61 | 51 - 54 | 60 - 61 | 52 - 53 | 54 - 57 |

Figure 8.16: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 55$ (AAAC 3 Star)



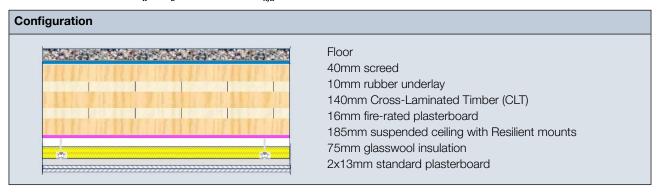
| System | Test | Floor Covering | Connection | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|---|--------------------|----------------|----------------|----------------------------------|---------|------------------|---------|
| F14-01 | T1617-49 | Bare screed | Adjustable clip | 299 | 60 - 61 | 51 - 54 | 60 - 62 | 54 - 55 | 55 - 56 |
| F13-01 | T1617-56 | Bare screed | Resilient mount | 299 | 61 - 62 | 54 - 56 | 61 - 62 | 50 - 52 | 58 - 60 |
| F13-04 | T1617-62 | 10mm ceramic tiles 8mm adhesive bed Screed | Resilient mount | 317 | 61 - 62 | 55 - 56 | 61 - 62 | 50 - 51 | 59 - 60 |

Figure 8.17: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 55$ (AAAC 3 Star)



| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|--|----------------|----------------|----------------------------------|---------|------------------|---------|
| F12-03 | T1617-65 | 7mm laminate timber floor 3mm foam underlay 2x9mm fibre cement 10mm rubber underlay | 287 | 59 - 60 | 53 - 54 | 59 - 60 | 50 - 51 | 58 - 59 |
| F12-04 | T1617-66 | 7mm laminate timber floor 3mm foam underlay 2x9mm fibre cement 9.5mm Proctor Q-Silence C40 underlay | 286.5 | 59 - 61 | 52 - 53 | 60 - 61 | 51 - 52 | 57 - 58 |

Figure 8.18: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 50$ (AAAC 4 Star)



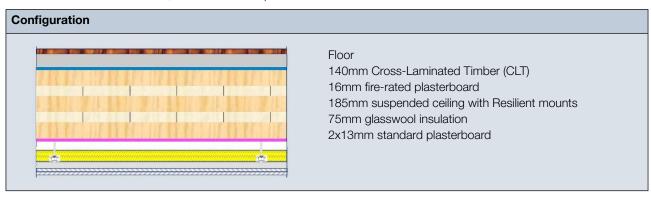
| System | Test | Floor Covering | Thickness (mm) | R_{w} | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|--|----------------|---------|----------------------------------|---------|------------------|---------|
| F07-01 | T1617-34 | Bare screed | 417 | 61 - 62 | 55 - 56 | 61 - 62 | 49 - 50 | 60 - 61 |
| F07-03 | T1617-36 | 7mm laminate timber floor 3mm foam underlay on Screed | 427 | 61 - 62 | 55 - 56 | 61 - 62 | 46 - 48 | 62 - 64 |

Figure 8.19: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 50$ (AAAC 4 Star)

Floor 25mm DCT SolidEX screed 7.5mm Proctor Q-Silence P80 underlay 140mm Cross-Laminated Timber (CLT) 16mm fire-rated plasterboard 185mm suspended ceiling with Resilient mounts 75mm glasswool insulation 2x13mm standard plasterboard

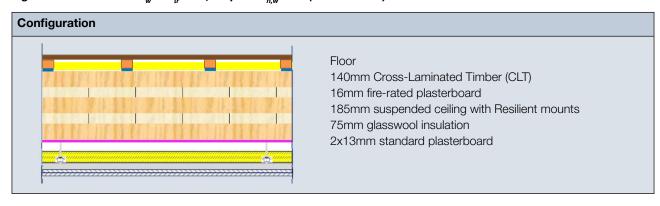
| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|---|----------------|----------------|----------------------------------|---------|------------------|---------|
| F08-01 | T1617-25 | Bare DCT SolidEX screed | 399.5 | 60 - 61 | 54 - 55 | 60 - 61 | 48 - 49 | 61 - 62 |
| F08-03 | T1617-23 | 7mm laminate timber floor 3mm foam underlay on DCT SolidEX Screed | 409.5 | 60 - 61 | 54 - 55 | 60 - 61 | 47 - 49 | 61 - 62 |

Figure 8.20: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 50$ (AAAC 4 Star)



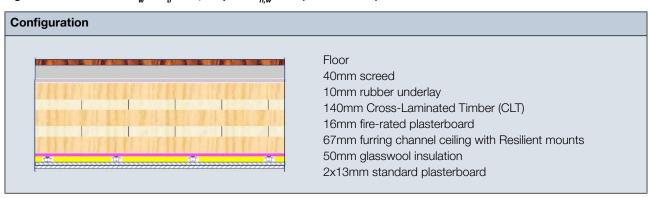
| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|---|-------------------|----------------|----------------------------------|---------|------------------|---------|
| F06-03 | T1617-15 | 7mm laminate timber floor 3mm foam underlay 2x9mm fibre cement 10mm rubber underlay | 405 | 60 - 62 | 54 - 55 | 60 - 62 | 46 - 48 | 62 - 64 |
| F08-04 | T1617-12 | 7mm laminate timber floor 3mm foam underlay 2x9mm fibre cement 7.5mm Proctor Q-Silence P80 underlay | 402.5 | 60 - 62 | 54 - 55 | 60 - 62 | 47 - 49 | 62 - 63 |

Figure 8.21: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 50$ (AAAC 4 Star)



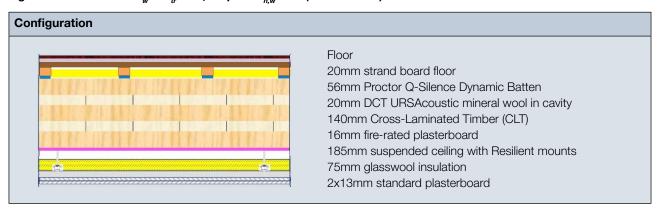
| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|--|----------------|----------------|----------------------------------|---------|------------------|---------|
| F09-01 | T1617-16 | 20mm strand board floor 56mm Proctor Q-Silence Dynamic Batten 20mm DCT URSAcoustic mineral wool in cavity | 443 | 61 - 62 | 55 - 56 | 61 - 62 | 44 - 46 | 60 - 63 |
| F09-04 | T1617-26 | 20mm strand board floor 30mm Proctor Q-Silence Thin Batten 20mm DCT URSAcoustic mineral wool in cavity | 417 | 60 - 62 | 52 - 54 | 61 - 62 | 46 - 47 | 60 - 62 |

Figure 8.22: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 50$ (AAAC 4 Star)

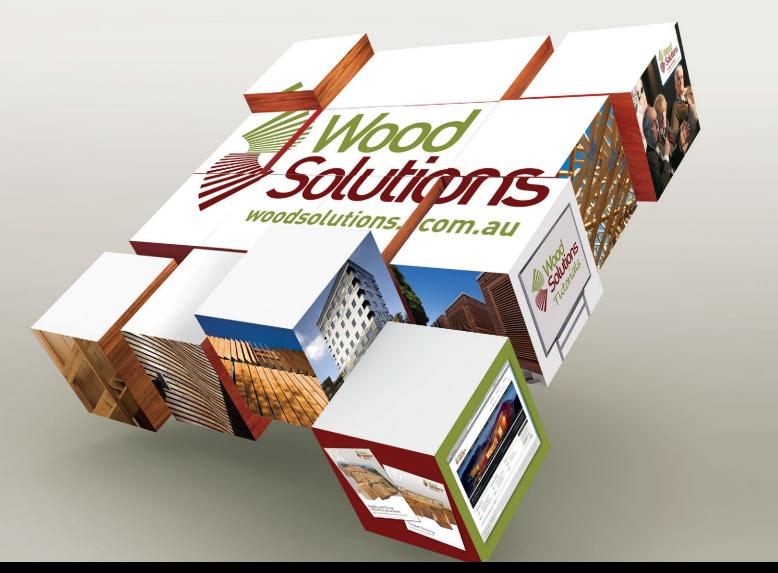


| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|--|----------------|----------------|----------------------------------|---------|------------------|---------|
| F13-03 | T1617-54 | 7mm laminate timber floor 3mm foam underlay on Screed | 309 | 61 - 62 | 54 - 55 | 61 - 62 | 48 - 49 | 59 - 62 |

Figure 8.23: Airborne $R_w + C_{tr} \ge 50$, Impact $L_{n,w} \le 45$ (AAAC 5 Star)



| System | Test | Floor Covering | Thickness (mm) | R _w | R _w + C _{tr} | STC | L _{n,w} | IIC |
|--------|----------|--|----------------|----------------|----------------------------------|---------|------------------|---------|
| F09-03 | T1617-20 | 7mm laminate timber floor 3mm foam underlay on Strand board | 453 | 61 - 62 | 56 | 61 - 62 | 41 - 43 | 63 - 66 |



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